

# Innoventiv

EXCELLENT PRICE / PERFORMANCE RATIO

## *SVent*

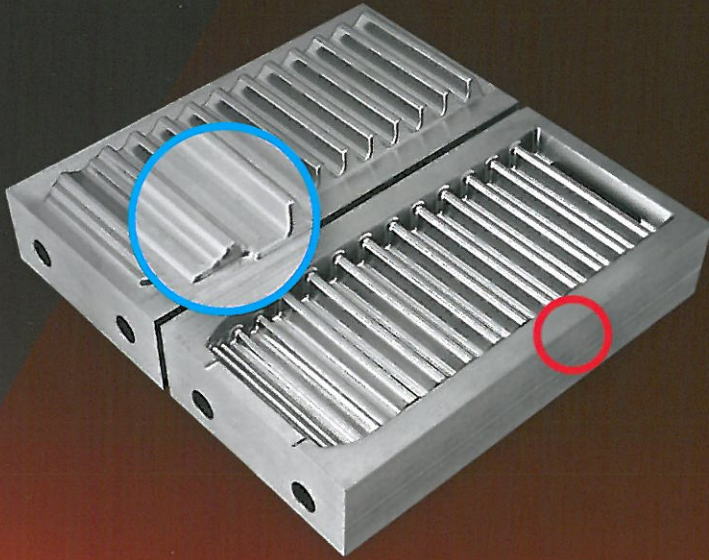


**Tungsten steel**

**EFFICIENT  
DURABLE**

# SVent

- ▷ MAXIMUM VENTING EFFICIENCY UNTIL END OF CAVITY FILLING
- ▷ LONG PRODUCT LIFE
- ▷ MINIMUM MAINTENANCE REQUIRED
- ▷ RELIABLE IN OPERATION



**Tungsten steel**  
 High thermal conductivity  
 Wear resistant  
**SVent**, the perfect material



**Patented geometry**  
 for increased venting efficiency  
**SVent**, the ingenious design

## PRESSURE ENFORCED VENTING

TECHNICAL DATA

TYPE	DIMENSIONS			NET PART WEIGHT		DCM
	Width	Length	Height	Mg	Al	Locking force
SV 100	100 mm	232 mm	50 mm/50 mm	0,3 - 2,5 kg	0,5 - 4,0 kg	400 - 1000 t
SV 120	120 mm	232 mm	50 mm/50 mm	1,2 - 3,8 kg	2,0 - 6,0 kg	400 - 1400 t
SV 130	130 mm	232 mm	50 mm/50 mm	1,9 - 4,4 kg	3,0 - 7,0 kg	800 - 1750 t
SV 140	140 mm	232 mm	50 mm/50 mm	2,5 - 5,0 kg	4,0 - 8,0 kg	800 - 2000 t
SV 150	150 mm	232 mm	50 mm/50 mm	3,8 - 7,5 kg	6,0 - 12,0 kg	1600 - 4100 t

## SPECIAL MODELS ON REQUEST

Please contact InterGuss Gießereiprodukte GmbH for advice on selecting the appropriate model to meet specific requirements.

## OUR SERVICE

Computer assisted design of the venting system for the die.  
 Technical support and training.



 **InterGuss**  
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